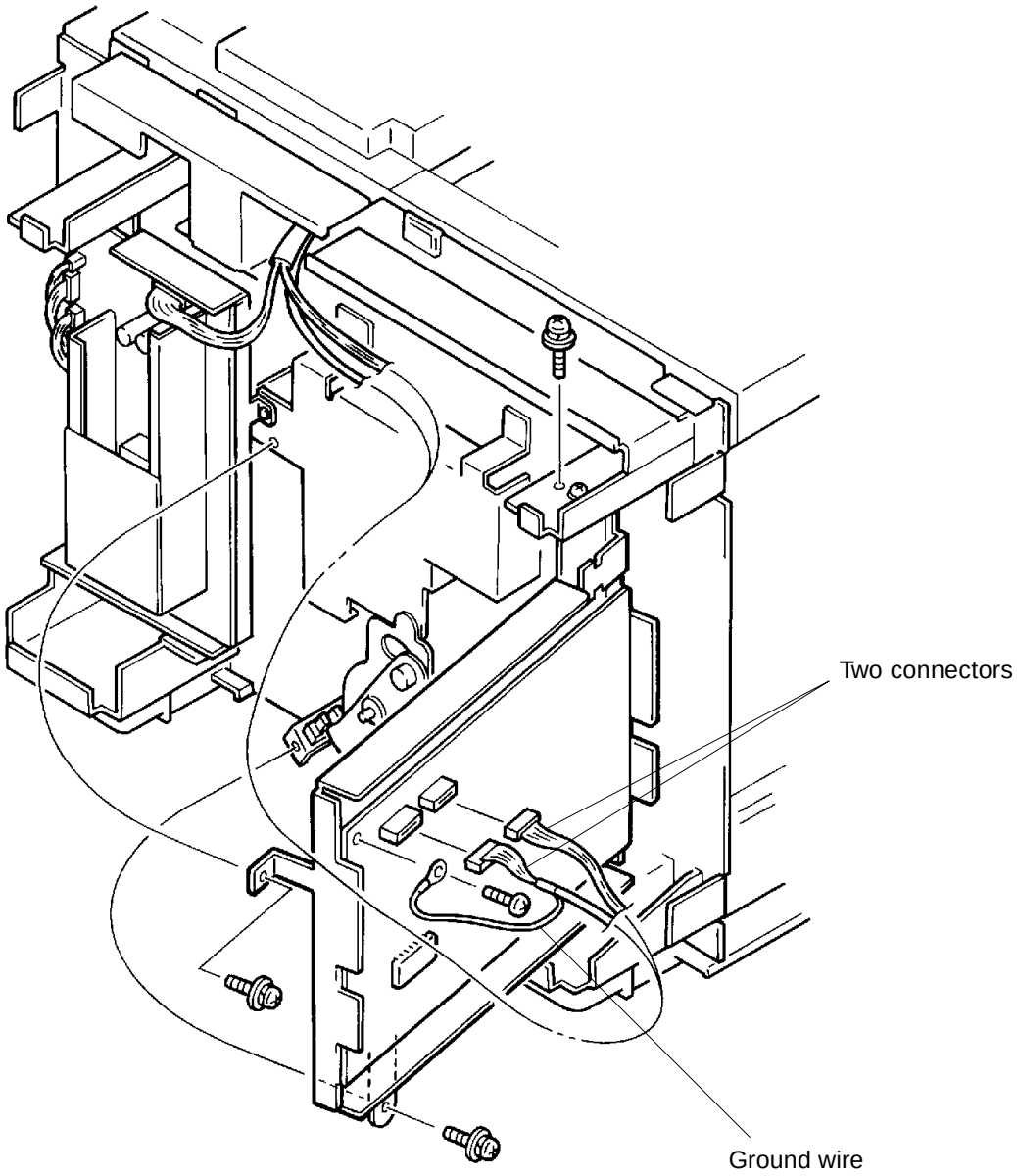
4. Opening PCB Bracket Frames.

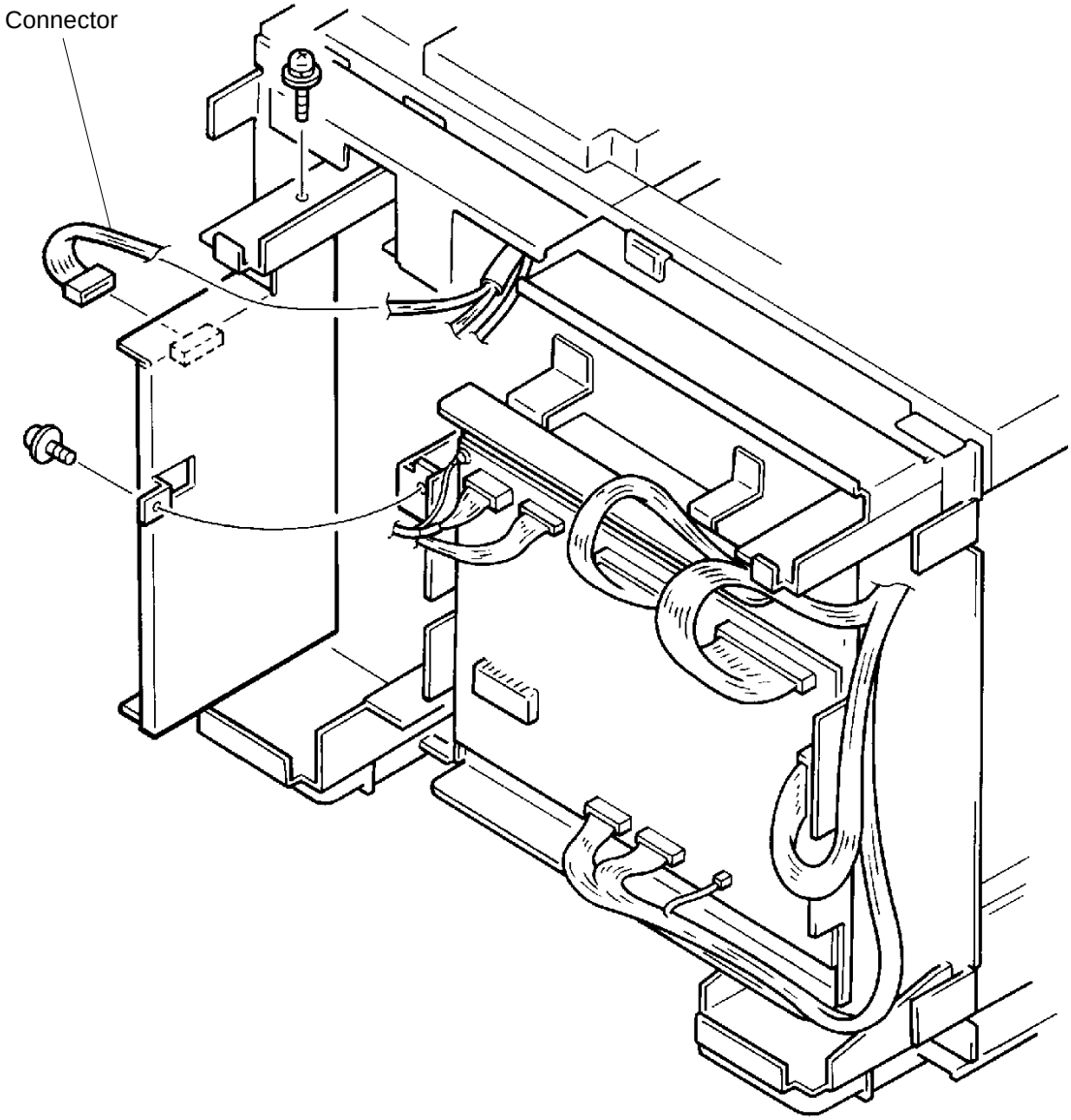
1. Main PCB Bracket Frame

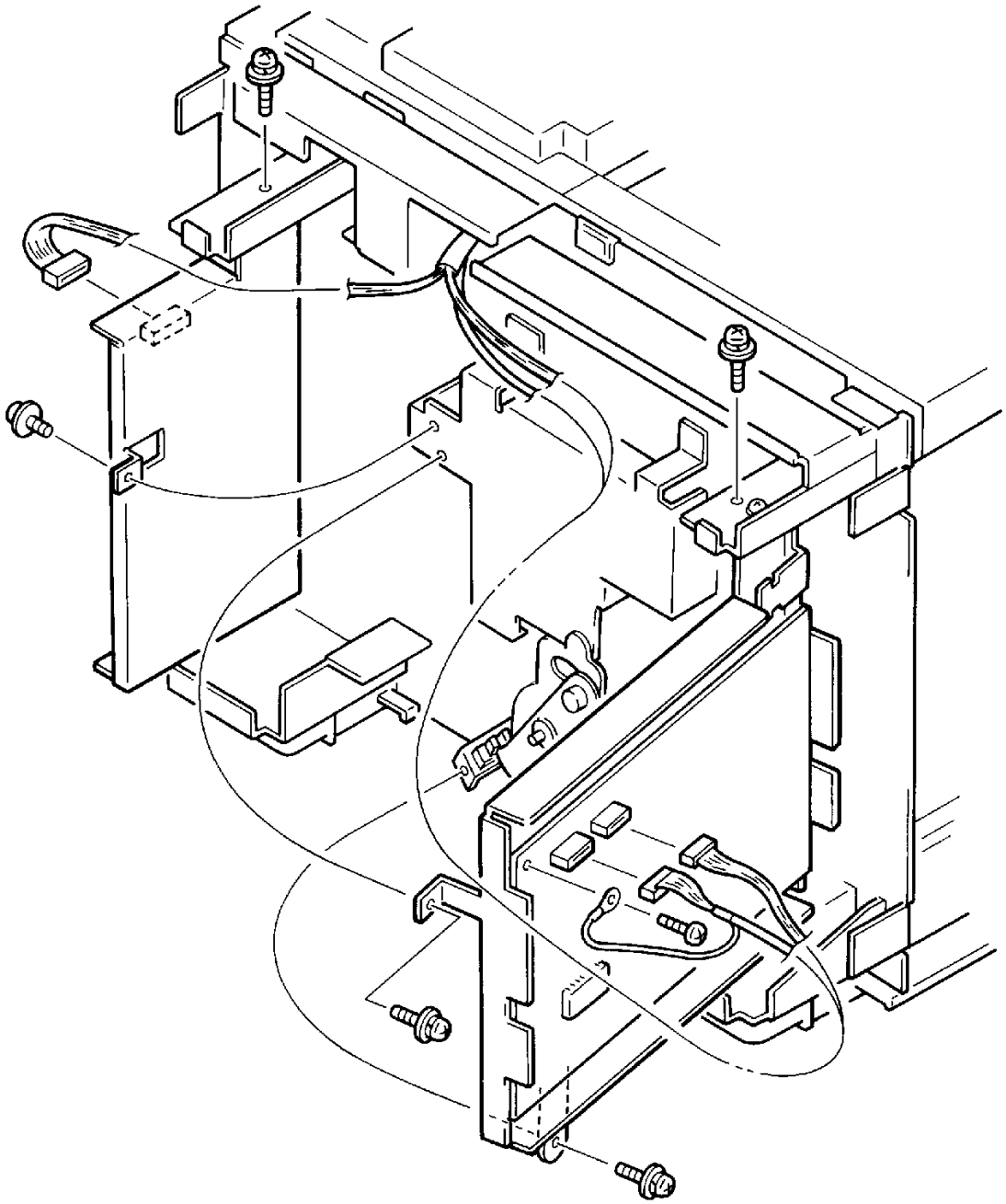
1. Disconnect the power supply from the machine.
2. Remove the Back cover.
3. Disconnect two connectors from the PCB.
4. Disconnect the ground wire.
5. Remove four mounting screws of the PCB bracket frame.
6. Lift the PCB bracket frame lightly and swing open.



2. Power Supply PCB Bracket Frame

1. Disconnect the power supply from the machine.
2. Remove the Back cover.
3. Disconnect one connector from the PCB.
4. Remove two mounting screws of the PCB bracket frame.
5. Lift the PCB bracket frame lightly and swing open.



3. Main PCB and Power Supply PCB Bracket Frames

Refer to pages **1-7** and **1-8** for the instructions.